

Dependence of GaN Removal Rate of Plasma Chemical Vaporization Machining on Mechanically Introduced Damage

Yasuhisa Sano*, Toshiro K. Doi¹, Syuhei Kurokawa²,
Hideo Aida³, Osamu Ohnishi⁴, Michio Uneda⁵,
Kousuke Shiozawa, Yu Okada and Kazuto Yamauchi

Department of Precision Science and Technology, Graduate School of Engineering,
Osaka University, 2-1 Yamadaoka, Suita, Osaka 565-0871, Japan

¹Art, Science and Technology Center for Cooperative Research, Kyushu University,
6-1 Kasuga-koen, Kasuga, Fukuoka 816-8580, Japan

²Department of Mechanical Engineering, Graduate School of Engineering, Kyushu University,
744 Motoooka, Nishi-ku, Fukuoka 819-0395, Japan

³NJC Institute of Technology, Namiki Precision Jewel Co., Ltd.,
3-8-22 Shinden, Adachi-ku, Tokyo 123-8511, Japan

⁴Division of Mechanical Design System Engineering, Faculty of Engineering,
University of Miyazaki, 1-1 Gakuen Kibanadai Nishi, Miyazaki 889-2192, Japan

⁵Division of Mechanical Engineering, Faculty of Engineering,
Kanazawa Institute of Technology, 7-1 Ohgigaoka, Nonoichi, Ishikawa 921-8501, Japan

(Received April 15, 2014; accepted June 10, 2014)

Key words: hard-to-machine material, atmospheric-pressure plasma, PCVM, damaged layer, GaN

A high-efficiency planarization method combining atmospheric-pressure plasma etching [plasma chemical vaporization machining (PCVM)] and mechanical polishing is proposed. The convex part of a substrate surface, considered to be affected by mechanical action, is removed preferentially by PCVM. However, it is not evident whether the PCVM removal rate of the damaged layer of a gallium nitride (GaN) substrate increases. In this study, the dependence of removal rate on removal depth is investigated using a GaN substrate with a damaged layer. As a result, the removal rate of the damaged layer is observed to be three or four times greater than that of deep undamaged layers.

*Corresponding author: e-mail: sano@prec.eng.osaka-u.ac.jp